

Content

SESSION 1: MACHINING PROCESSES

Characterization of the strength and the abrasiveness of stones based on a scratching test <i>F.Dagrain</i>	3
Optimization of the cutting design of chain saw machines by experimental approach in laboratory <i>F. Dagrain, P. Marchandise</i>	11
Investigation of relationships between some physico-mechanical properties of natural stones and swarf grain size in circular sawing <i>Y. Ozcelik, E. Yilmazkaya, F. Bayram, N.E. Yasitli</i>	19
Characterization of the performances of small diameter drill bits for the optimization of the drilling parameters <i>F. Dagrain, L. Etienne, R. Delwiche, N. Golard</i>	27
Long-term behaviour of circular saws: testing new matrices for cutting porriño granite <i>L.G. Rosa, C.A. Anjinho, A. Coelho, P.M. Amaral</i>	35
Cut-off grinding of natural stone – increased efficiency by means of electro-contact-dischargedressing <i>B. Denkena, F. Seiffert, B. Konopatzki, J. Köhler</i>	43
New technological approach for the increase of productivity in quarries <i>I. Frazão; J. Frazão</i>	51

SESSION 2: TOOL MANUFACTURING

Production of versatile abrasive and wear resistant Ni-diamond composite layers by HVOF spraying	61
<i>W. Tillmann, C. Schaak, J. Nebel</i>	
Sinter cladding of metal matrix composites: a novel approach for the production of wear resistant tools	69
<i>M. Blüm, W. Theisen</i>	
Materials saving by compaction of MMC chips via electro-discharge-sintering	77
<i>M. Windmann, A. Röttger, W. Theisen</i>	
Direct hot pressed diamond-metal matrix composites with optimized metallic bond hardness	85
<i>D.R. Romera, S. Regnard, N. da Silva</i>	
Production of thin diamond wire	93
<i>U. Funk, T. Böltz</i>	

SESSION 3: PROCESS MONITORING

The numerical simulation for lost foam casting of Al-based matrix diamond grinding wheels	103
<i>Q. Dai, Y. Tang, L. Canbin, F. You</i>	
Research about dynamic characteristic of thermocouple when measuring the grinding temperature of granite	111
<i>F. You Q. Dai</i>	
Material Removal Simulation of Wire Cutting Processes for an adapted Tool Design	119
<i>B. Denkena, J. Köhler, A. Ermisch</i>	
Use of air permeability apparatus to determine the durability of natural building stones	127
<i>M. Yurdakul, F. Bektas, H. Akdas</i>	
Diamond impregnated cutters testing methodology developed on vertical turret lathe	135
<i>N. da Silva, S. Regnard, D. R. Romera</i>	
Graphitization effects on diamonds sintered in two component metal matrix systems	143
<i>W. Tillmann, M. Tolan, M. Ferreira, A. Steffen</i>	