

Inhaltsverzeichnis

Table of contents

Technological Developments in Nozzle Design for Twin Wire Arc Spraying to Improve the Variety of Application

W. Tillmann, L. Hagen, M. Abdulgader _____ 7

Near-Net-Shape Coatings Manufactured by Means of Thermal Spraying: Influence of path strategy and robot dynamics

W. Tillmann, P. Hollingsworth, I. Baumann, D. Stangier _____ 21

Control of the Material Flow in Deep Drawing by the Use of Rolled Surface Textures

L. Hiegemann, C. Weddeling, N. Ben Khalifa, A. E. Tekkaya _____ 33

Robot Motion Simulation for Path Optimization

B. Johnen, B. Kuhlenkötter _____ 45

Surface Finish of Wear Resistant Coatings by Grinding – Process, Simulation, and Application

D. Biermann, H. Blum, P. Kersting, A. Rademacher, H. Ludwig,
S. Rausch, T. Siebrecht _____ 57

Optimization of Robot Based, Forced Controlled Grinding of Thermal Sprayed Surfaces

C. Krewet, A. Hypki, B. Kuhlenkötter _____ 71

**Acquisition and Application of Three Dimensional Spray
Footprints in Coating Simulations**

T. Wiederkehr, H. Müller _____ 81

**Modeling of the Boundary Regions Between a Spreading
Droplet and a Rough Surface of Solid**

T. Theis, A. Ouazzi, O. Mierka, S. Turek _____ 97

**Efficient Analysis of Milling Processes for the Manufacturing of
Forming Tools Using a Multi-Scale Simulation System**

A. Zabel, S. Odendahl, A. Peuker _____ 107

Development of a Layer Thickness Measurement System

W. Tillmann, H.-G. Rademacher _____ 117

**A Simulation Based Path Optimization System for Robot Guided
Thermal Spray**

D. Hegels, H. Müller _____ 127

**Multi-Scale Modelling and Simulation of the Material Behaviour
of Thermal-Sprayed Coatings**

R. Berthelsen, R. Denzer, A. Menzel _____ 139

**Efficient Simulation and Optimization of Rotationally
Symmetric, Converging-Diverging de Laval Nozzles for Twin
Wire Arc Spraying**

S. Turek, M. Möller, M. Razzaq, L. Rivkind _____ 153



**Towards Optimal Control of Elastoplastic Contact Problems
with Application to Incremental Rolling**

T. Betz, C. Meyer, A. Rademacher, K. Rosin _____ 167

**The Possibilities of Stiffness Variation in Deep Drawing Tools
Made of Polymers**

T. Mennecart, A. Güner, A. E. Tekkaya _____ 177

**In Situ Wear Test on HVOF Sprayed WC-12Co Coatings in a
Large Chamber SEM**

U. Selvadurai, W. Tillmann, W. Luo _____ 187

**Springback Reduction of Deep Drawn Parts by the Use of
Variable Blankholder Force and Tools with Adjustable Stiffness
Based on Numerical Simulations**

H. ul Hassan, J. Fruth, M. Ivanov, S. Kuhnt, A. Güner, A.E. Tekkaya _____ 197

**Optimization of the Process Chain for the Efficient
Manufacturing of Forming Tools With Complex 3D Surfaces**

T. Wagner, L. Klein, D. Hegels, T. Wiederkehr, A. Peuker,
S. Odendahl, S. Rausch, D. Biermann, C. Buchheim, H. Müller _____ 213